

Date: Wednesday, 3/8/2006 11:50:24 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HARNESS ASSEMBLY
Job Number : 26158	
Estimate Number : 12330	
P.O. Number : N/A	Part Number : D3496041
This Issue : 3/8/2006 S.O. No. : N/A	Drawing Number : D3496 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : SEE COMMENT BELOW	Due Date : 3/15/2006 Qty: 6 Um: Each
Checked & Approved By : [Signature]	
Comment : Est Rev:A New Issue 06-03-08 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O:

756

u 06.03.08

Fabricate as per Dwg D3496

P/N: B/R 14-1600B0B1B0030-01SSP

Possible Supplier: Schroth Safety Products

Material release note is required

2.0	141600B0B1B003001SSP	Shoulder harness
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Harness Assembly

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

P46/3/16

(6)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

06-03-08

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST83

C46/03/20

(6)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DD Date: 20/03/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/8/2006 11:50:24 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 26158

Part Number: D3496041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SP 26158/21 (6)

Job Completion



6 06-03-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

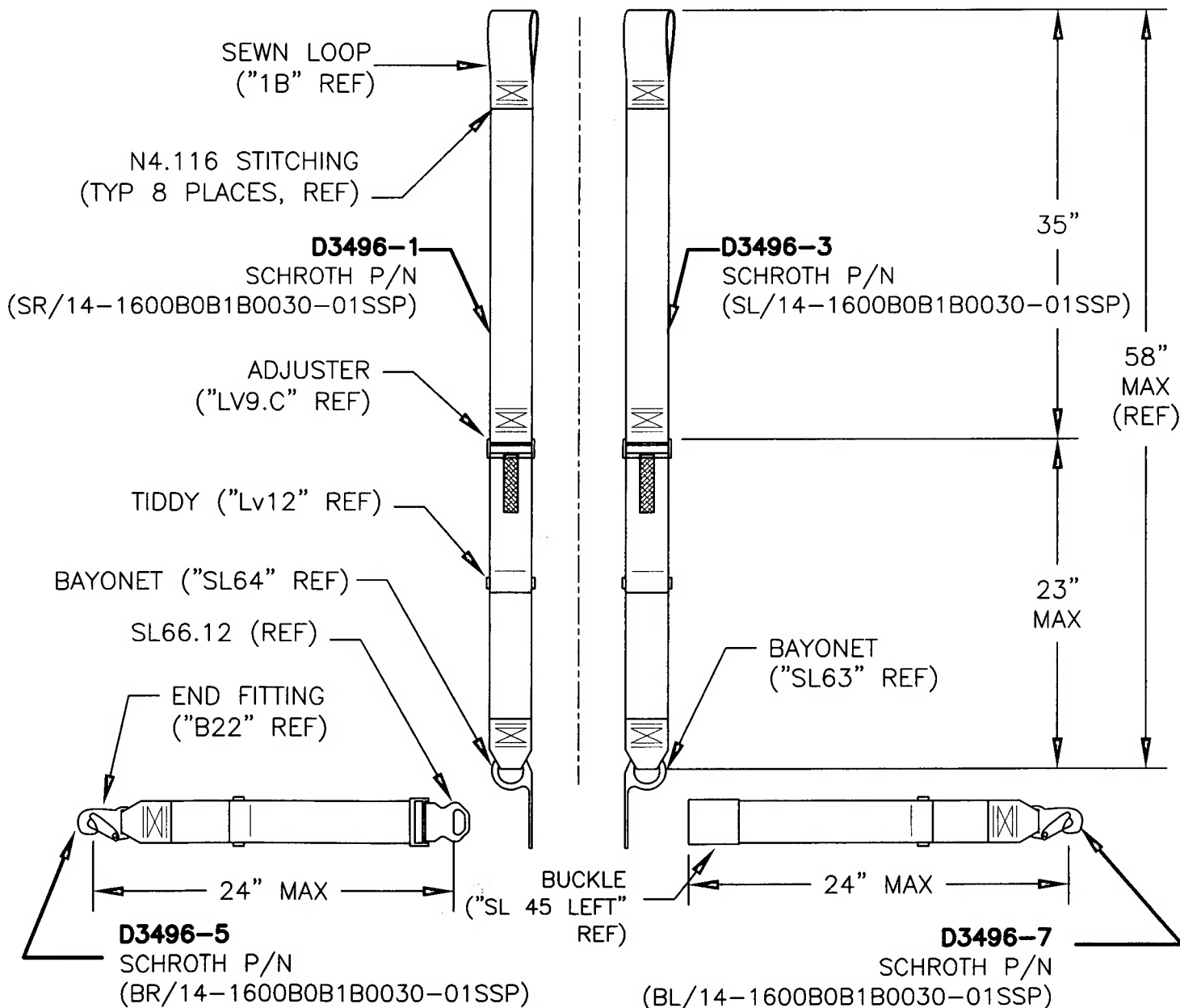
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

PRELIMINARY ISSUE

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3496	REV. A SHEET 1 OF 1
DATE 06.01.27	TITLE HARNESS ASSEMBLY		SCALE NTS
A	06.01.27	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



D3496-041 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114 LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3496-041". USE LAMINATED TAGS.
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
P/N: 14-1600B0B1B0030-01SSP

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Packing Slip

8557

SCHROTH®
SAFETY PRODUCTS

Schroth Safety Products Corp.

1371 SW 8th St. Unit 8-A Pompano Beach, FL 33069

Ph: 954-784-3178 Fax: 954-784-3179 usa@schroth.com

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Phone: 613-632-3336 Fax: 613-632-4443

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

3/15/2006

Order-

<u>Line</u>	<u>Description</u>	<u>Qty</u>
DAR06005-1	14-1600B0B1B0030-01SSP restraint, 4-pt, dart, loop-on, snap-on, 601 black	6 ea

Dart Aerospace Ltd, 613-632-3336
P/N: D3496-041

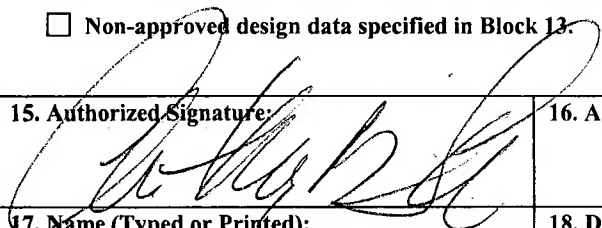
Aircraft SN: N/A
PO: PO00000756

Notes: DAR06005

Ship Via: Fed-Ex

FOB: Our Plant

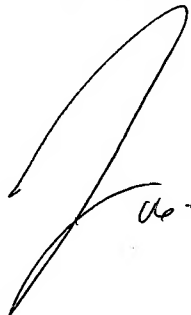
P.O. 766

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: DAR06005-1	
4. Organization Name and Address: PT 1662CE Schroth Safety Products, Corp. 1371 S.W.8 th St. Unit 8-A. Pompano Beach Fl, 33069						5. Work Order/Contract/Invoice Number: DAR06005-1	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Restraint, 4-pt., Dart, loop-on, snap-on, 601 black	14-1600B0B1B0030-01SSP	"TSO Article N/A"	6	Date Mfg.: 3/06	NEW	
13. Remarks: EXPORT TO CANADA <div style="text-align: right; font-size: 2em; font-family: cursive;">END</div>							
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: DMIR-511304-CE		20. Authorized Signature:		21. Approval/Certificate No.:	
17. Name (Typed or Printed): Anthony B. LaPointe		18. Date (m/d/y): 3/15/06		22. Name (Typed or Printed):		23. Date (m/d/y):	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

SCHROTH Safety Products Corp.
MATERIAL ACCEPTANCE TAG

Part Number:	14-1600B0B1B0030-01SSP	Quantity:	6
Serial Number:	03/06		
Part Description:	restraint, 4-pt, dart, loop-on, snap-on, 601 black		
P.O./W.O. #	DAR06005-1		
Vendor/Shop:	SHOP: SEW		
Inspector:	BINGER	Approval	SSPC QC 004
Date:	3/15/06		

Form FQA 2000-3 Rev IR 11/00


06-03-18